Greencore

ENVIRONMENTAL IMPROVEMENT PLAN

2026

Making every day taste better



Environmental Improvement Plan – Waste

Greencore

Project	Owner	Sponsor	Comments / Update	Delivery from week
Deflector plates on line 1 & 5 to stop floor waste	Trevor	Sean	JFDI fit with delta £750 pw	14
90 min chicken tumbling yield improvement	Nigel		£1k pw material variance	9
Finished pack waste going to staff shop	Lina		OH benefit	6
Shelves online to stop floor waste Line B & 1	Sean		£250PW	9
Tables for line 1 and 2A to help with rework & floor waste	Sean	Wheat	£1kpw use these to complete rework without disposal	7
Improved sauce storage with eurobins, reducing overfilled dolavs	Wheat			9
Extend life on open cheese bags, Mature cheddar	Sean		£500pw cheese variance	7
Tomato bag ringer usage	James	Lina	£500pw	9
Mario waste saving due to new head, servicing	Trevor	Lina	£500pw pw wasted formed torts	9
Pasta Table Line 1 (week 5 install)	James	Sean	£1250 pw	5
Foodclean total cost of clean assessment	Phil	Julie	Information gathering ongoing	32
Chemical Dosing at Point of Use – LR tray wash, HC Dolav and Depositor room (Satellite System)	Phil M		Diversey collaboration project	

Environmental Improvement Plan – Energy / Utilities

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Project	Owner	Sponsor	Comments / Update	Delivery from week
Environmental Awareness Campaign	Richard J	Dayle R	Campaigh completed for Collation and High Care areas. Briefs signed and returned	3
Water meter installation	Trevor	Julie	Awaiting installation date	20
Gas Meter Installation	Trevor	Julie	Central project	40
CQC water level lowering	Aldis	Trevor	Reduce water levels to prevent unnecessary water & heating (96°C)	30
Airline removal	Mark	Trevor	Assess reducing in air hose use	22
Evaporators cleaning	Phil	Trevor	Vents cleaning will improve efficiency & reduce electricity use	Complete
Water Treatment Plant – heat recovery	Alpheus	Trevor	Reduction of heating during recycling to prevent unnecessary cooling before production	50
Tray Wash Tank adaption project – Improve tank management to reduce water usage	Phil M	Phil	Water reduction target	35